Section 1: Identification of the substance or mixture and the company

1.1. Product Identifier

EM-Tec C38 strong and conductive carbon cement

1.2 Relevant identified uses of the substance or mixture and uses advised against

Against electrostatic charge, bonding SEM samples and making grounding paths for SEM samples

1.3. Details of the supplier of the Safety Data Sheet

Vof Micro to Nano
Wateringweg 79
2031EK Haarlem
Netherlands
Tel: +31(0)85-2013155
E: info@microtonano.com

1.4 Emergency telephone number

112 (NLD) or your national emergency telephone number for chemical spills, leaks, fires, exposures or accidents

Section 2: Hazards identification

2.1. Classification of the substance or mixture

Physical: Flammable liquid, category 2
Highly flammable liquid and vapour

Health: Eye irritation, category 2
Causes serious eye irritation
Carcinogen category 2
STOT-SE (Narcosis) Category 3
May cause drowsiness or dizziness

Environment: Not classified

Other hazards: None
Classification according to Regulation EC Nr. 1272/2008

F: HIGHLY FLAMMABLE
Xi: Irritant
Xn: Harmful

Health:
- R36: Irritating to eyes
- R40 (3): Limited evidence of carcinogenic effect
- R67: Vapours may cause drowsiness and dizziness

Physical:
- R11: Highly flammable
- R7: May cause fire

Environment:
- Not classified

Other hazards:
- Not classified

2.2 Labeling elements

Labelling accordance to Regulation EC Nr. 1272/2008

Signal word: Danger
Hazard statement(s):
- H225: Highly flammable liquid and vapour
- H319: Causes serious eye irritation
- H336: May cause drowsiness or dizziness
- H351: Suspected of causing cancer

Supplementary statement(s):
- EUH066: Repeated exposure may cause skin dryness or cracking

Precautionary statement(s):
Prevention:
- P102: Keep out of reach of children
- P201: Obtain special instructions before use
- P210: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
- P240: Ground/bond container and receiving equipment/parts
- P241: Use explosion proof electrical/ventilating/lighting/intrinsically safe equipment
- P242: Use only non-sparking tools
- P243: Take precautions against static discharge
- P261: Avoid breathing dust/fumes/gas/mist/vapours/spray
- P271: Use outdoors or in well ventilated area (fume hood)
- P280: Wear protective gloves/protective clothing/eye protection/face
**Product name:** EM-Tec C38 conductive carbon cement  
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**Date:** July 24th 2018  
**Version:** 1.0

**Response:**
- P308+P313: If exposed or concerned: Get medical attention
- P370+P378: In case of fire: Use alcohol resistant foam or protein foam for extinction
- P305+P351+P338: If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses if easy to do. Continue rinsing.
- P337+P313: If eye irritation persists: Get medical attention
- P303+P361+P338: If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
- P304+P340: If inhaled: Remove person to fresh air and keep comfortable for breathing

**Storage:**
- P403+P235: Store in a well-ventilated place. Keep cool.
- P405: Store locked up
- P233: Keep container tightly closed

**Disposal:**
- P501-2: Dispose of contents/container to an authorised waste collection point

**Supplemental hazard info:** None

### 2.3 Other hazards
None

### 3.1 Substances
Not applicable

### 3.2 Mixtures

<table>
<thead>
<tr>
<th>1. CAS Nr</th>
<th>2. EC Nr</th>
<th>3. Index Nr</th>
<th>4. REACH No</th>
<th>% (weight)</th>
<th>Name</th>
<th>Classification according to directive 67/548/EEC [DSD]</th>
<th>Classification according to regulation Nr 1272/2008 [CLP]</th>
</tr>
</thead>
</table>
# Safety Data Sheet

**Product name:** EM-Tec C38 conductive carbon cement  
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**Date:** July 24th 2018  
**Version:** 1.0

<table>
<thead>
<tr>
<th>CAS Number</th>
<th>Chemical Name</th>
<th>Hazard Codes</th>
<th>Hazard Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>1333-86-4</td>
<td>Carbon black</td>
<td>R40(3)R7</td>
<td>Carcinogen Category 2; H351</td>
</tr>
<tr>
<td>108-65-6</td>
<td>Propylene glycol monomethyl ether acetate, alpha isomer</td>
<td>R11R7</td>
<td>Flam. Liq. 3, H226,</td>
</tr>
</tbody>
</table>

(* Explanation notes: see section 16)

## Section 4: First aid measures

### 4.1. Description of first aid measures

**Contact with eyes:** Rinse cautiously with water for several minutes. If possible, remove contact lenses. Continue rinsing. Seek medical attention if irritation persists.

**Contact with skin:** Wash with water and soap. Seek medical attention if irritation persists.

**Inhalation:** Fresh air, keep warm and at rest. Seek medical attention of ill effects occur.

**Ingestion:** If swallowed, do not induce vomiting. Seek immediate medical advice. If vomiting appears imminent or occurs hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus. Never give liquid to a person with reduced awareness. Give water to rinse out mouth, then provide water slowly as much as casually can comfortably drink. Avoid giving milk or oils. Avoid giving alcohol.

### 4.2. Important symptoms and effects, either immediate or delayed

**Inhalation:** Excessive inhalation of solvent vapours may give rise to nausea, blurred vision, fatigue, headaches and dizziness.

**Ingestion:** May cause respiratory and digestive tract irritation. Symptoms: sore throat, abdominal pain, nausea, vomiting.

**Skin contact:** Not known to cause skin irritation. Repeated exposure may cause dry skin or cracking.
4.3. Indication of any immediate medical attention and special treatment

General advice: If you feel unwell, seek medical advice; show product label if possible
If symptoms persist, always call a doctor

Section 5: Firefighting Measures

5.1. Extinguishing media

Use dry chemical, carbon dioxide or chemical foam to extinguish

5.2 Special hazards arising from the substance or mixture

May form explosive vapour/air mixtures
Forms hazardous decomposition products
CO, CO2, nitrous oxide and smoke

5.3 Advice to firefighters

Keep container(s) exposed to fire cool by spraying with water
In case of fire; do not breathe fumes
Wear self-contained breathing apparatus for fire fighting

Section 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Shut off all ignition sources
Ensure adequate ventilation
Wear suitable protective clothing including eye/face protection

6.2 Environmental precautions

Avoid release to the environment
Do not allow to enter public sewers and waterways

6.3 Methods and material for containment and clean up

Absorb spillage in suitable inert material
6.4 Reference to other sections

For further information see section 8

Section 7: Handling and storage

7.1. Precautions for safe handling

Keep away from sources of ignition
Take precautions against static discharges
Equipment should be grounded
Use explosion proof electrical/ventilating/lighting/...../equipment
Only use non-sparking tools
Do not breathe aerosols or vapours
Ensure adequate ventilation
Avoid contact with skin and eyes
Wash thoroughly after use
Wear protective gloves/protective clothing/eye protection/face protection
Have eyewash bottles available

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly close, in a cool, well ventilated place
Keep cool
Keep out of reach of children
Avoid contact with oxidizing agents as ignition may result

7.3 Specific end uses(s)

Against electro-static charge
Making grounding paths.
Bonding SEM specimens

Safety Data Sheet

Product name: EM-Tec C38 conductive carbon cement
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Clean up spills immediately
Avoid breathing vapours
Control personal contact with the substance, by using protective equipment
Collect spillage, absorbed spillage and wipes in a sealable, solvent resistant container
Wash spill area with soap and water to remove last traces of residue
Section 8: Exposure control and personal protection

8.1. Control parameters

Exposure limits

Occupational exposure limits (OEL)

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Material Name</th>
<th>Source</th>
<th>TWA</th>
<th>STEL</th>
<th>Peak</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>acetone</td>
<td>Acetone</td>
<td>UK</td>
<td>1210mg/m3</td>
<td>3620mg/m3</td>
<td>Not available</td>
<td>Not available</td>
</tr>
<tr>
<td></td>
<td></td>
<td>EU</td>
<td>1210mg/m3</td>
<td>Not available</td>
<td>Not available</td>
<td>Not available</td>
</tr>
<tr>
<td>Amyl methyl ketone</td>
<td>Heptan-2-one</td>
<td>UK</td>
<td>237mg/m3</td>
<td>475mg/m3</td>
<td>Not available</td>
<td>Skin</td>
</tr>
<tr>
<td></td>
<td></td>
<td>EU</td>
<td>238mg/m3</td>
<td>475mg/m3</td>
<td>Not available</td>
<td>Skin</td>
</tr>
<tr>
<td>carbon black</td>
<td>Carbon black</td>
<td>UK</td>
<td>3.5mg/m3</td>
<td>7mg.m3</td>
<td>Not available</td>
<td>Not available</td>
</tr>
<tr>
<td>isopropanol</td>
<td>Propan-2-ol</td>
<td>UK</td>
<td>999mg/m3</td>
<td>1250mg/m3</td>
<td>Not available</td>
<td>Not available</td>
</tr>
<tr>
<td>Propylene glycol monomethyl ether acetate, alpha isomer</td>
<td>1-Methoxypropyl-2-acetate</td>
<td>EU</td>
<td>275mg/m3</td>
<td>550mg/m3</td>
<td>Not available</td>
<td>Skin</td>
</tr>
</tbody>
</table>

8.2 Exposure controls

Control procedures: Ensure adequate ventilation
Keep away from heat sources and ignition sources
Take precautions against static discharges

Personal protection: Take precautions to avoid contact with eyes and skin when handling the products
Ensure adequate ventilation

Inhalation: In case of insufficient ventilation, wear suitable respiratory equipment:
          Air purifying respirator with organic gas/vapour cartridge (type A)

Hands and skin: Wear suitable gloves against chemicals; recommended gloves:
            Nitrile

Eyes: Wear safety goggles or full-face protection
Section 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance/physical state:</td>
<td>Liquid</td>
</tr>
<tr>
<td>Colour:</td>
<td>Dark grey / black</td>
</tr>
<tr>
<td>Odour:</td>
<td>Solvent</td>
</tr>
<tr>
<td>pH</td>
<td>not applicable</td>
</tr>
<tr>
<td>Boiling point/range:</td>
<td>56°C</td>
</tr>
<tr>
<td>Flash point:</td>
<td>-17°C (closed cup)</td>
</tr>
<tr>
<td>Evaporation rate:</td>
<td>Not available</td>
</tr>
<tr>
<td>Explosion limits: upper limit:</td>
<td>12%</td>
</tr>
<tr>
<td>lower limit:</td>
<td>2%</td>
</tr>
<tr>
<td>Vapour pressure:</td>
<td>17 kPa</td>
</tr>
<tr>
<td>Relative density:</td>
<td>1 g/cm³ @ 20°C</td>
</tr>
<tr>
<td>Solubility in water:</td>
<td>not soluble in water</td>
</tr>
<tr>
<td>Auto-ignition:</td>
<td>&gt;315°C</td>
</tr>
<tr>
<td>Viscosity:</td>
<td>t&gt;154 cSt</td>
</tr>
</tbody>
</table>

9.2 Other information

VOC: Not available

Section 10: Stability and reactivity

10.1. Reactivity

No hazardous reactions known if used for its intended purposes

10.2 Chemical stability

Stable at normal temperatures and pressures

10.3 Possibility of hazardous reactions

No hazardous reactions known if used for its intended purposes

10.4 Conditions to avoid

Avoid overheating, ignition sources and incompatible substances
10.5 Incompatible materials

Strong oxidising agents

10.6 Hazardous decomposition products

CO, CO2, and smoke

**Section 11: Toxicological information**

11.1. Information on toxicological effects

Information on likely routes of exposure:

**Inhalation:** Inhalation of solvent vapours may give rise to nausea, headaches and dizziness

**Skin contact:** Prolonged skin contact may result in dry skin or cracking

**Eye contact:** Irritation to eyes

Toxicological data:

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Toxicity</th>
<th>Irritation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone</td>
<td>Dermal (rabbit) LD: 20000mg/l</td>
<td>Eye (human): 500ppm - irritant</td>
</tr>
<tr>
<td></td>
<td>Inhalation (rat) LC50: 50.1mg/l/8h</td>
<td>Eye (rabbit): 20mg/24h - moderate</td>
</tr>
<tr>
<td></td>
<td>Oral (rat) LD50: 5800 mg/kg</td>
<td>Skin (rabbit): 500mg/24hr - mild</td>
</tr>
<tr>
<td>Carbon black</td>
<td>Dermal (rabbit) LD50: &gt;3000mg/kg</td>
<td>Not available</td>
</tr>
<tr>
<td></td>
<td>Oral (rat) LD50: &gt;8000 mg/kg</td>
<td>Not available</td>
</tr>
<tr>
<td>methyl ethyl ketone</td>
<td>Dermal (rabbit) LD50: 8100mg/l</td>
<td>Eye: (human): 350 ppm - irritant</td>
</tr>
<tr>
<td></td>
<td>Inhalation (rat) LC50: 50mg/l/8h</td>
<td>Eye (rabbit): 80 mg - irritant</td>
</tr>
<tr>
<td></td>
<td>Oral (rat) LD50: 3474.9 mg/kg</td>
<td>Skin (rabbit): 402mg/24h - mild</td>
</tr>
<tr>
<td>Isopropanol</td>
<td>Dermal (rabbit) LD50: 12792mg/l</td>
<td>Eye (rabbit): 10 mg - moderate</td>
</tr>
<tr>
<td></td>
<td>Inhalation (rat) LC50: 72.6mg/l/8h</td>
<td>Eye (rabbit): 100 mg - severe</td>
</tr>
<tr>
<td></td>
<td>Oral (rat) LD50: 5000 mg/kg</td>
<td>Skin (rabbit): 500mg - mild</td>
</tr>
<tr>
<td>Propylene glycol monomethyl ether acetate, alpha isomer</td>
<td>Dermal (rabbit) LD50: 5000mg/l</td>
<td>Not available</td>
</tr>
<tr>
<td></td>
<td>Inhalation (rat) LC50: 4345ppm/6h</td>
<td>Not available</td>
</tr>
<tr>
<td></td>
<td>Oral (rat) LD50: 8532 mg/kg</td>
<td>Not available</td>
</tr>
<tr>
<td>EM-Tec C38 conductive carbon cement</td>
<td>Not available</td>
<td>Not available</td>
</tr>
</tbody>
</table>
Section 12: Ecological information

12.1. Toxicity

Not classified

12.2 Persistence and degradability

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Persistence: Water/Soil</th>
<th>Persistence: Air</th>
</tr>
</thead>
<tbody>
<tr>
<td>acetone</td>
<td>LOW (Half-life = 14 days)</td>
<td>Medium (Half-life = 116.25 days)</td>
</tr>
<tr>
<td>methyl ethyl ketone</td>
<td>LOW (Half-life = 14 days)</td>
<td>LOW (Half-life = 26.75 days)</td>
</tr>
<tr>
<td>isopropanol</td>
<td>LOW (Half-life = 14 days)</td>
<td>LOW (Half-life = 3 days)</td>
</tr>
<tr>
<td>Propylene glycol monomethyl ether acetate, alpha-isomer</td>
<td>LOW</td>
<td>LOW</td>
</tr>
</tbody>
</table>

12.3 Bioaccumulative potential

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Bioaccumulation</th>
</tr>
</thead>
<tbody>
<tr>
<td>acetone</td>
<td>LOW (BCF = 69)</td>
</tr>
<tr>
<td>methyl ethyl ketone</td>
<td>LOW (logKOW = 0.29)</td>
</tr>
<tr>
<td>isopropanol</td>
<td>LOW (logKOW = 0.05)</td>
</tr>
<tr>
<td>Propylene glycol monomethyl ether acetate, alpha-isomer</td>
<td>LOW (logKOW = 0.56)</td>
</tr>
</tbody>
</table>

12.4 Mobility in soil

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Bioaccumulation</th>
</tr>
</thead>
<tbody>
<tr>
<td>acetone</td>
<td>HIGH (KOC = 1.981)</td>
</tr>
<tr>
<td>methyl ethyl ketone</td>
<td>MEDIUM (KOC = 3.827)</td>
</tr>
<tr>
<td>isopropanol</td>
<td>HIGH (KOC = 1.06)</td>
</tr>
<tr>
<td>Propylene glycol monomethyl ether acetate, alpha-isomer</td>
<td>HIGH (KOC = 1.838)</td>
</tr>
</tbody>
</table>
12.5 Results of PBT and vPvB assessment

No information available

12.6 Hazardous decomposition products

No experimental data available

Section 13: Disposal considerations

13.1. Waste treatment methods

Product: This material and its container must be disposed of in a safe way. Containers may still present a chemical hazard when empty. Do not discharge into drains or the environment, dispose to an authorised waste collection point.

National regulations: Disposal should be in accordance with local, state or national legislation.

Section 14: Transport information

Label required:

14.1. UN number

UN-number: 1263

14.2 UN proper shipping name

Proper shipping name: PAINT

14.3 Transport hazard class(es)

Class: 3
ADR/RID-Classification code: F1

14.4 Packing group
Section 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

UN-number: 1263

15.2 Chemical safety assessment

No information available

Section 16: Other information

RoHS Directive Compliant

This product is fully compliant with the directive 2100/65/EU Annex II (RoHS). It does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's or PBDE's.

WEEE

This product is not a piece of electrical or electronic equipment, and it therefore not governed by Directive 2002/96/EC on waste electrical and electronic equipment (WEEE)
# Safety Data Sheet

**Product name:** EM-Tec C38 conductive carbon cement  
**Document Nr.:** SDS0015001138-01  
**Date:** July 24th 2018  
**Version:** 1.0

## Abbreviations:
- Asp. Tox: Aspiration hazard
- Carc.: Carcinogenicity
- Exp.: Exposure
- Flam.: Flammable
- GHS: Global Harmonised System of Classification of Labelling Chemicals
- Irrit.: Irritant
- LC50: Lethal Concentration 50%
- LCLo: Lowest published lethal concentration
- LD50: Lethal Dose 50%
- N/A: Not applicable
- N/E: Not estimated
- PBT: Persistent Bioaccumulative and Toxic
- WEL: Workplace Exposure Limit
- Repr.: Reproductive toxicant
- RoHS: Restriction of Hazardous Substance
- SEM: Scanning Electron Microscope
- STEL: Short-Term Exposure Limit
- STOT: Specific Target Organ Toxicity
- TCLo: Lowest published toxic concentration
- vPvB: very Persistent and very Bioaccumulative
- WEEE: Waste Electrical and Electronic Equipment

## Full Text Risk and Hazard codes
- H220 – Extremely flammable gas.
- H226 – Flammable liquid and vapour.
- H228 – Flammable solid.
- H251 – Self-heating, may catch fire.
- H301 – Toxic if swallowed.
- H302 – Harmful if swallowed.
- H311 – Toxic in contact with skin.
- H318 – Causes serious eye damage.
- H331 – Toxic if inhaled.
- H332 – Harmful if inhaled.
- H335 – May cause respiratory irritation.
- H340 – May cause genetic defects.
- H350 – May cause cancer.
- H360 – May damage fertility or the unborn child.
- H361 – Suspected of damaging fertility or the unborn child.
- H362 – May cause harm to breast-fed children.
- H370 – Causes damages to organs.
- H371 – May cause damage to organs.
- H372 – Causes damage to organs through prolonged or repeated exposure.
- H400 – Very toxic to aquatic life.
H410 – Very toxic to aquatic life with long lasting effects.
H411 – Toxic to aquatic life with long lasting effects.
H412 – Harmful to aquatic life with long lasting effects.

R10 – Flammable.
R20/22 – Harmful by inhalation and if swallowed.
R36 – Irritating to eyes.
R63 – Possible risk of harm to the unborn child.
R66 – Repeated exposure may cause skin dryness and cracking.

Safety advice:
S02 – Keep out of reach of children.
S09 – Keep container in a well-ventilated place.
S13 – Keep away from food, drink and animal feeding stuff.
S16 – Keep away from sources of ignition. No smoking.
S23 – Do not breath gas/fumes/vapour/spray.
S281 – After contact with skin, wash immediately with detergent and plenty of waterways.
S29 – Do not empty in drains.
S33 – Take precautionary measures against static discharges.
S35 – This material and its container must be disposed of in a safe way.
S36 – Wear suitable protective clothing.
S37 – Wear suitable gloves.
S38 – In case of insufficient ventilation, wear suitable respiratory equipment.
S39 – Wear eye / face protection
S40 – In case of insufficient ventilation, wear suitable respiratory equipment.
S41 – In case of fire and/or explosion; DO NOT breathe fumes.
S45 – In case of accident or if you feel unwell, immediately contact Doctor or Poisons information center (show label if possible).
S46 – If swallowed, seek immediate medical advice and show label if possible.
S52 – Not recommended for interior use on large surfaces.
S56 – Dispose of this material and its container at hazardous or special waste collection point.
S64 – If swallowed, rinse mouth with water (only if person is conscious).

This product should be stored, handled and used in accordance with good industrial hygiene practices and in accordance with any legal regulation. The information contained herewith is based on the present state of our knowledge and is intended to describe the product from the point of view of safety requirements. It does not guarantee any specific properties. It is the responsibility of the user to query and verify any information seeming suspect or where doubt on the validity may exist. The buyer assumes all responsibility of using and handling the product in accordance with local, state, federal and international regulations.